

Work Order ID 61309

Monday, August 16, 2010 2:18:58 PM



Page 1

Item ID: D350-636-043

Accept



Setup Start



Revision ID:

Stop



Item Name: Wearshoe

Start Date: 8/17/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 8/18/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: *mf*Date: *10-8-16*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev F

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D350-636 bluefile & type labels per PPPD350-636-043 CHG001

S10/02/16

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10/8/16 SP (20)

115

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*S10/03/16**62*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 61309

Monday, August 16, 2010 2:18:58 PM

Page 2

Item ID: D350-636-043

Accept

Setup Start

Revision ID:

Stop

Item Name: Wearshoe

Start Date: 8/17/2010 Start Qty: 2.00

Cust Item ID:

Required Date: 8/18/2010 Req'd Qty: 2.00

Customer:



Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-636-043								
	Location: _____								
	PPP Rev: <u>A</u>								
130		0.00							
	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

10/08/16
MF
10-8-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Monday, August 16, 2010 2:18:58 PM

Page 1

Work Order ID: 61309

Parent Item: D350-636-043

Parent Item Name: Wearshoe



Start Date: 8/17/2010

Required Date: 8/18/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 07-12-17 DD
10.05.20 added QC4 DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C5A



Bolt

Purchased

No

110

Each

1,496.000

38

76



10/8/10

Location

Loc Qty

Loc Code

ST350

1486

114330

11

115015

675

115108

300

115316

300

115371

100

115422

100

ST351

10

113121

10

AN3C7A



BOLT

Purchased

No

110

Each

190.0000

4

8



10/8/10

Location

Loc Qty

Loc Code

ST351

190

113149

137

114382

53

AN960C10L

NAS1149C0332
R

Purchased

No

110

Each

29.0000

42

84



washer



1115000 10/8/10

Location

Loc Qty

Loc Code

ST245

29

107534

29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Monday, August 16, 2010 2:18:58 PM

Page 2

Work Order ID: 61309

Parent Item: D350-636-043

Parent Item Name: Wearshoe

Start Date: 8/17/2010

Required Date: 8/18/2010

Start Qty: 2.00

Required Qty: 2.00

D3535-13
Wearshoe

Manufactured No

110 Each

11.0000

1 2



10/8/10

Location

Loc Qty

Loc Code

FP018

11

58686

11

Manufactured No

110 Each

22.0000

1 2



10/8/10

D3535-25
Wearshoe

Location

Loc Qty

Loc Code

FP18

22

59623

22

Manufactured No

110 Each

13.0000

1 2



10/8/10

D3535-35
Wearshoe

Location

Loc Qty

Loc Code

FP018

13

59237

1

60232

12

Manufactured No

110 Each

14.0000

1 2



10/8/10

D3536-13
Gasket

Location

Loc Qty

Loc Code

FP11

14

58684

14

Manufactured No

110 Each

23.0000

1 2



10/8/10

D3536-25
Gasket

Location

Loc Qty

Loc Code

FP12

23

59625

23

2

Monday, August 16, 2010 2:18:58 PM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Monday, August 16, 2010 2:18:58 PM

Page 3

Work Order ID: 61309



Parent Item: D350-636-043



Parent Item Name: Wearshoe

Start Date: 8/17/2010

Required Date: 8/18/2010

Start Qty: 2.00

Required Qty: 2.00

D3536-35

Manufactured No

110

Each

17.0000

1

2



Gasket



10/8/16 SL

Location

Loc Qty

Loc Code

FP012

17

58683

1

60235

16

Manufactured No

110

Each

34.0000

5

2

10/8/16 SL

2x

D3537-1



Wearpad



Location

Loc Qty

Loc Code

FP

1

55465

1

FP17

33

57713

3

60192

30

10

Monday, August 16, 2010 2:18:58 PM

Shop Packet Print

Page 3

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST (D350-636-011/-012/-013/-014 SKIDTUBES AT CHANGE 003)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Qty -101	Qty -103	Qty -104	Part Number	Description
	X								D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
		X							D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
			X						D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRUISER/ APICAL TRI-BAG FLOAT COMPATIBLE
				X					D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRUISER/ APICAL TRI-BAG FLOAT COMPATIBLE
					X				D350-636-043	WEARSHOE KIT (REPLACES -041 KIT)
						X			D350-636-101	TOE STEP KIT (LH/RH)
							X		D350-636-103	APICAL FLOAT CONVERSION KIT, LH
								X	D350-636-104	APICAL FLOAT CONVERSION KIT, RH
1	1								D2750-041	SKIDTUBE ASSEMBLY, LH
1		1							D2750-042	SKIDTUBE ASSEMBLY, RH
1			1						D2750-043	SKIDTUBE ASSEMBLY, LH
1				1					D2750-044	SKIDTUBE ASSEMBLY, RH
*1	1								D2750-1	SKIDTUBE WELDMENT, LH
*1		1							D2750-2	SKIDTUBE WELDMENT, RH
*1			1						D2750-3	SKIDTUBE WELDMENT, LH
*1				1					D2750-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8					350A41-1027-20	SCREW
**3	8	8	8	8					23119AG120LE	WASHER
**4	8	8	8	8					22541N120	NUT
*5	1	1	1	1					AN8C35A	BOLT (REPLACES AN8-35A)
*6A	2	2	2	2					AN960C816L	WASHER (REPLACES AN960JD816)
*6B	2	2	2	2					NAS1515H8L	WASHER
*7	1	1	1	1					MS21083C8	NUT (REPLACES MS21083N8)
*8	1		1				1		D3488-041	BLADE FITTING, LH (REPLACES D2742-1)
*8		1		1				1	D3488-042	BLADE FITTING, RH (REPLACES D2742-2)
9	1	1	1	1					D2741	BLADE
10	2	2	2	2			2	2	AN8C21A	BOLT (REPLACES AN8-16A)
11A	2	2	2	2			2	2	AN960C816L	WASHER (REPLACES AN960JD816)
11B	2	2	2	2			2	2	NAS1515H8L	WASHER
12	2	2	2	2			2	2	MS21083C8	NUT (REPLACES MS21083N8)
*13	4	4	4	4					ALS4-1032-225	INSERT
*14	4	4	4	4					AN6C44A	BOLT (REPLACES AN6-44A)
*15	8	8	8	8					D2745	BUSHING
*16	4	4	4	4					MS21043-6	NUT (REPLACES MS21042L6)
*17	8	8	8	8					D3631-1	WASHER (REPLACES NAS1515H8L)
*18	4	4	4	4					ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*19	4	4	4	4					AN3C6A	BOLT (REPLACES AN3-6A)
*20A	4	4	4	4					AN960C10L	WASHER (REPLACES AN960JD10)
*20B	4	4	4	4					NAS1515H3L	WASHER (REPLACES AN960JD10)

(CONTINUED ON NEXT PAGE)

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Qty -101	Qty -103	Qty -104	Part Number	Description
*22	5	5	5	5	5				D3537-1	WEARPAD (REPLACES D2648-3)
*23A	1	1	1	1	1				D3535-13	WEARSHOE (REPLACES D2656-13)
*23B	1	1	1	1	1				D3536-13	GASKET
*24A	1	1	1	1	1				D3535-25	WEARSHOE (REPLACES D2746)
*24B	1	1	1	1	1				D3536-25	GASKET
*25A	1	1	1	1	1				D3535-35	WEARSHOE (REPLACES D2656-35)
*25B	1	1	1	1	1				D3536-35	GASKET
*26A	38	38	38	38	38				AN3C5A	BOLT (REPLACES AN3-5A)
*26B	4	4	4	4	4		4	4	AN3C7A	BOLT (REPLACES AN3-7A)
*27	42	42	42	42	42		4	4	AN960C10L	WASHER (REPLACES AN960JD10)
*28	38	38	38	38					ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*30	8	8	8	8					D3492-041	PLUG ASSEMBLY
*31	8	8							D3492-043	PLUG ASSEMBLY
*32			8	8					D3492-045	PLUG ASSEMBLY
40						1			D3487-1	TOE STEP ASSEMBLY
***43	2	2	2	2			2	2	D3493-1	WASHER
50	2	2					2	2	D3532-1	SPACER

* PART OF D2750-041/-042 OR D2750-043/-044 ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

• COPYRIGHT © 1998 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: F

Date: 08.08.14